ES&S works with leading security experts to create the most secure supply-chain possible — with rigorous inspections at every step — to provide accurate and reliable elections for our nation.

**VETTING**
Every partner in ES&S’ global supply chain must regularly undergo a multi-point, in-depth check for security, safety, reliability and adherence to stringent operating procedures.

**PRODUCT AUTHENTICATION**
All electronic components are certified to Electronic Components Industry Association standards. These standards, developed to fight counterfeiting, are upheld with a 76-point audit of manufacturer and distributor quality management systems.

**ASSEMBLY**
Trusted manufacturing partners inspect the components upon arrival; this includes using high-powered microscopes to look for irregularities.

**IMPORTING**
100% of our shipping partners are Customs Trade Partnership Against Terrorism (CTPAT) certified—which is the U.S. Customs and Border Protection’s highest level of cargo security.

**FINAL CONFIGURATION & VALIDATION**
Before units are approved for delivery to customers, important steps take place:
- Our systems are tested by an independent, US-based laboratory that completely dismantles units to verify that the firmware on the programmable active components meets all specifications and is quality tested to our exacting standards.
- In Omaha, Nebraska, the final hardware is configured and the final end-to-end QA testing is conducted, which includes installing the certified software and firmware.

**DELIVERY & INSTALLATION AT CUSTOMER LOCATIONS**
- For transit, tamper-proof seals are placed on truckloads, and access to freight terminals is restricted.
- Upon delivery to customers, the firmware is verified once more.

**ES&S tabulation systems are purpose-built,** which means we know and vet the manufacturer of 100% of the individual components.